

(Pleated membrane cartridge PSE-PPW, PSE-W)



The AstroPore PSE Cartridge W employing polysulfone high-polymer filter membrane meets strict contamination control requirements for ultra pure water. Cartridges for pores measuring 0.1, 0.2, and 0.45 µm are now available.

Outstanding filtration performance is realized in the filtering process for various kinds of cleaning water, plating solution, and developer solution used in electronics industry, and also for water filtration in food industry. These processes are kept clean with AstroPore W cartridges.

A polysulfone high-polymer filter membrane has been adopted in the AstroPore PSE Cartridge W, which offers excellent filtration performance.

Featuring high efficiency in retaining particles and microorganisms, this high-performance, high-quality filter is housed in a cartridge, which is pre-flushed with ultrapure water.

Cartridges for pores measuring 0.1, 0.2, 0.45, and 1.2 µm are all now available. The porous membrane structure and filtration characteristics of the cartridges will greatly contribute to efficient and high-precision filtration of various kinds of manufacturing water including flushing water and mother water of electronics Industry.

### **Specific Features**

#### 1. High-performance micro-porous structure

The micro-porous structure of the polysulfone filter is asymmetric as a whole and contains a dense layer (see photo). This structural characteristic with larger pore sizes both on the inlet and outlet sides has improved the filtration ability.

#### 2. Excellent particle removal and retention performance

The dense layer and sharp pore size distribution inside the filter enable reliable retention and high-precision filtration of fine particles and microorganisms.

#### 3. Low initial pressure loss and a long service life

The high porosity rate of 80%, characteristic asymmetric membrane structure, and large filtration area of the filter ensure a low initial pressure loss and a long filtration service life.

### 4. Quick resistivity recovery by the least degree of flushing

The cartridge is made of carefully selected plastic materials for the highest effect of filter cleaning. The initial resistivity can be quickly recovered by flushing the filter to the least degree for a quick supply of ultrapure water.

#### 5. Increased variety

With a new 0.1  $\mu$ m size added to the 0.2  $\mu$ m, 0.45  $\mu$ m, and 1.2 µm lineup, the AstroPore PSE Cartridge W is now available in three pore sizes. The types available are G, M, P, and MP to meet specific needs in various fields.



(Outlet side)

Photograph of a section of polysulfone membrane using an electron microscope

# **Major Applications**

The AstroPore PSE Cartridge W offers excellent performance for removal of fine particles and microorganisms from the various kinds of water used in the manufacturing of semiconductors in the electronics industry.

- 1. Pure water for manufacturing processes such as cleaning water for semiconductor elements
- 2. Various kinds of water used in semiconductor-related industries
- 3. Various kinds of water for manufacturing processes of electronic tubes such as cathode ray tubes and other related parts
- 4. Filtration of water used in the food industry
- 5. Various ultrapure water for laboratories
- 6. Pure water for various manufacturing industries

### **Table of Performance Characteristics**

<b>I</b> tem			Unit	Performance			Remarks	
	Pore size	е	μm	0.1	0.1 0.2 0.45 1.2			
	Length		mm	~~~~~			(Note 1)	
Size Outer		Outer diameter		70				
	Inner		mm	26				G type
	25			0.54				
Max. differential pressure		25°C	MPa	0.34	(Note 2)			
		70°C		0.29				
		70°C		0.20	(Note 2)			
Max.	Max. heat resistance			90				(Note 3)
Applicable pH range				1 ~ 14 (Support: Polypropylene) 1 ~ 13 (Support: Polyester)			(Note 4)	

(Note 1) Refer to "Sizes" table.

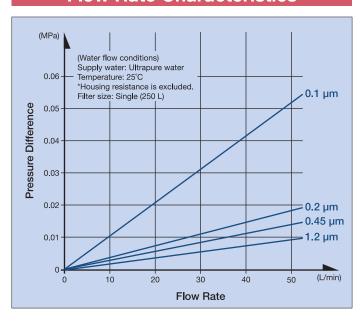
(Note 2) Do not apply back pressure except for instantaneous application. (Note 3) The max. heat resistance of 70°C is applied to G type (D and T).

(Note 4) In case of chemical fluid filtration, a pre-test should be performed under users' own condition.

### Size

Туре	Single (250 L)			Double (500 L)			Triple (750 L)			
Dimension (mm)	G type	M type	P type	Q type	G type	M type	P type	G type	M type	P type
Length (without packing)	244	257	313	245	496	509	565	748	761	817
Length (with packing)	252	_	_	_	504	_	_	756	_	_

# Flow Rate Characteristics

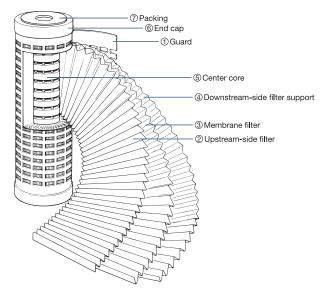


### **Construction and Materials**

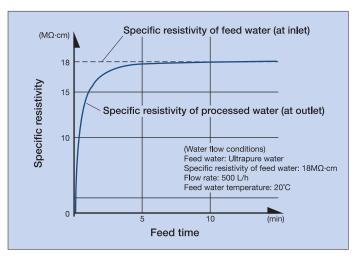
Pre-filter support of polysulfone membrane and two layers are pleated together and integrated into a cartridge structure by the thermal fusion bonding method. [Example of a G type cartridge]

- ① Guard Polypropylene
- 2 Upstream-side filter Non-woven polyester fabric
- 3 Membrane filter Polysulfone
- 4 Downstream-side filter support Non-woven polyester fabric
- ⑤ Center core Polypropylene
- 6 End cap Polypropylene 7 Packing PSE-PPW: EPDM

PSE-W: Silecone rubber



# **Initial Flushing and Recovery of Resistivity**



# **Chemical Resistance**

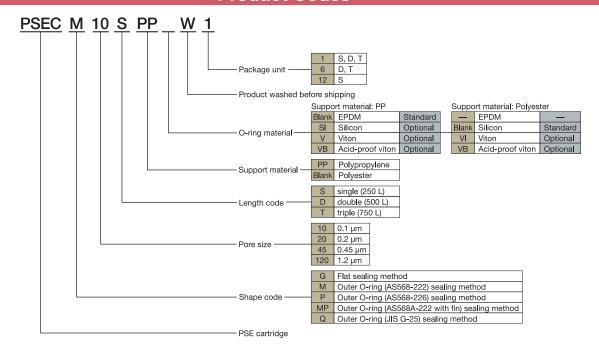
The data presented below were obtained from 24-hour immersion tests at room temperature.

Please check the chemical compatibility with respect to your actual operating conditions before use.

Classification	Chemicals	Compatibility			
Classification	Chemicals	PSE-PPW	PSE-W		
Hydrocarbons	Benzene	×	×		
Halogenated Hydrocarbons	Trichloroethylene	×	×		
Ethers	Ethyl ether	×	×		
Glycols	Propylene glycol	0	0		
Alcohol	Methanol Ethanol Isopropanol Benzyl alcohol	× 000	0 0 ×		
Ketones	Acetone	×	×		
Esters	Ethyl acetate	×	×		
Others	Nitric acid (6 mol/L) Sulfuric acid (3 mol/L) Hydrochloric acid (6 mol/L) Sodium hydroxide (6 mol/L) Aqueous ammonia (1 mol/L)	00000	× 0 0 × 0		

○ — Compatible, × — Incompatible

# **Product Codes**



# **Sterilization Process**

The AstroPore PSE Cartridge W can be sterilized repeatedly. Sterilization at specified intervals is required for maintaining reliable and consistent bacterial removal and filtration performance.

Hot water sterilization ..... 90°C

Chemical sterilization

- Hydrogen peroxided .... 5%
- Formalin ...... 1%
- Sodium hypochlorite .... 10 ppm (Chlorine water)

### **Types**

The following three types are available depending on the form of sealing:G, M, P and MP types.







